4. Sekisui Chemical Co., Ltd.

1. Company Profile

Sekisui Chemical Co., Ltd. Was founded in March 3. 1947, and the net sales of 2003 was 799,709 millions yen. Sekisui has three main "Companies" in it as follows:

Housing Company

(Net sales 410.9 billion yen)

Housing business (newly-built houses and apartments)

Living environment (refurbishing, real estate and others)

Urban Infrastructure and Environemntal

(Net sales 192.3 billion yen)

Pipe business (water supply piping, plumbing equipment, construction equipment, sewage pipes, electricity pipes, gas pipes and others)

Building materials and housing equipment

Environmental solution businesses (aged pipe restoration, water supply infrastructure-related and recycle engineered wood)

High Performance Plastics

(Net sales 181.8 billion yen)

IT-related

Automotive materials

Medical products

Functional materials

2. Environmental management

Sekisui Chemical positioned the environment as a high-priority area for management at an early stage. Since then, aiming to become an environmentally creative organization that is welcome in each region and community, we have aggressively pursued activities to protect the nvironment and conserve nature. To strengthen our environmental activities, in fiscal year 2003 we adopted the concept of environmental corporate management and set up the Environmental Management Department to promote it. Environmental corporate management is our approach to maintaining environmentally responsible growth as a company by achieving equilibrium between ecological goals (consideration for and coexistence with the global environment) and economic goals (maximizing economic value for customers and ourselves).

The basic policies of environmental corporate management:

1) Create business opportunities by reorganizing existing businesses and technologies based on the concept of contribution to the environment, and by creating next-generation environment-related businesses by leveraging cutting-edge technologies.

- 2) Reform our corporate culture by raising the awareness of all Group employees and reorganizing the entire Group's management system.
- 3) Reduce costs by further strengthening environmental protection and by boosting the efficiency of environment-focused business activities.
- 4) Enrich social contribution activities such as nature conservation and regional contribution activities.

3. Objectives

We are currently in search for an adequate evaluation index of environmental management. Our business comprises three areas of business: housing business, urban infrastructure & environmental products business, and high performance plastic business. Their environmental impacts vary due to differences in business areas. An adequate evaluation index of environmental management should be an integrated index which enables a comparison among the three areas of business.

The followings are main environmental impacts of each area of business.

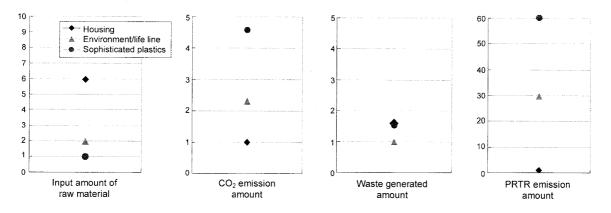


Figure 4.1: Comparison of mafor environmental impact of each company

We have been so far working on an evaluation index of environmental management, and will introduce some of our efforts to make clear our need of an integrated index.

The first one is the introduction of an environmental accounting. Based on the guidelines published by the Ministry of Environment, we have made three sorts of different environmental accounting descriptions for each area of business.

	全コスト M 目	建業がない		100 to 100 to	インカンパニー	la management			(単位:西方)
分類	主な取り組み内容	使用数	046	教用館	投資額	高橋東ブラステ 費用額	投資額	- 10 mg/d - 東南田	(R)(Z)
	大気、水質、騒音等の公害防止	370	54	150	35	361	46	1.068	166
) 事業エリア内コスト	地球温暖化助止(省エネ)対策等	- 18	3	9	21	80	9	115	33
	廃棄物削減、リサイクル、処理等	1,010	22	433	26	475	186	1,986	276
)上・下流コスト	容器包装の低負荷化、グリーン 購入に伴う兼額など	1	0	45	ď	42	0	123	0
) 管理活動コスト	環境教育費、EMS維持、環境対 策組織維持費、情報開示など	303	0	237	0	300	0	1.689	0
)研究開発コスト	環境保全に関する研究開発	98	23	643	129	344	202	1,385	458
)社会活動コスト	社会貢獻等	14	0	18	0	22	D	85	0
)環境損傷コスト	自然筹货等	28	0	0	0	160	0	189	0
	B - B	1,842	102	1,535	211	1.784	443	6,639	933
4 8		住宅カンパニー(はい)		要様・ライフラインカンパニー		島便能プラステックスカンパニー		912	dri.
		學完整表表	投資額	研究制免費	技費額	研究開発費	投資額	ee na a	6.00
鉄期間の研究開発	5,290(3:3)	1,469	5,409 (3:3)	4,735	7,670(2:3)	6.503	23,403 (283)	13,338	
8額に対する環境保含	1.8	7.0	11.9	4,5	4.5	6.8	5.9	7.0	

Environmental protection effect [physical unit]

	120.0	1900 SHOK :	環境保全	果你拿	LANGE OF		44-4-54			環境パフォーマンス指	票:生度壳	上高原學	2	á
効果の内容		環境保全処果を寄す技機(前年よりの境流)] [
		指標の分類		學故	性權	住宅 5(751)	200 700700		舞	管理項目	単位	01年宣	02年度	4
	投入養源に競 する効果	①電気使用	量	₹ M vh	-6	3	-11	-15	18	①エネルギー使用量原単位	wketerm	4/百万円 0.392	0.421	×
		②燃料使用	蓋	ŦK8	0	0	-3	-3	18	(電力十批料)(注4)	KI BAC			
事業エリ	環境負荷及び 廃業物に関す る効果	③CO2排出量(25)		チトン	5	1	-17	-23	18	②COz排出量原単位(注6)	トン百万円	0.769(27)	0.795	×
ア内効果		《 建境污染物質排出量 (注取)		トン	-20	-34	135	189	20	③ 環境污染物質排出量原单位	に行が	0.0024	0.0022	0
		言義案物発生量(は9)		チトン	-4	-3	-1	-8	16	企概案物総置原単位	わ酒研	0.150	0.141	0
		②外部委託処分量 (注10)		チトン	0	-5	٥	-6	16	⑤外部委託処分量原単位	ドンタガ門	0.015	0.001	0
上·下波 効果	対・サービスに 関する効果	大陽光光電などによる COx年滅量		トン	12,192	_	_	12,192	33	太陽光発電などによる COz低減量	累計トン	30,301	42,493	0
その他の 環境保全 効果	その他	ISO14001	新規取得	#	5	0	0	6	10	ISO14001瑟証取得事業所 異計弁数		76	80	c
		20日	更新	#	0	4	5	11	-		۰,	((2:11)	10	
		ゼロエミナション	建成事業所 (212	#	22(213)	2	5	29	17	ゼロエミッション連続事業所(注12)	累計升數	26	55	Ö

Economic Effect by environmental protection measures [monetary unit]

表.	3 環境保全対策に伴う経済9		(単位:百					
	効果の内容	28	理者・ ライブライン	高級線 プラステンクス	(C)	考え方		
权益	①有值物壳却益	2	11	37	51	分別、リサイクル推進による有価物としての売却益		
	2.省種包全額	1	9	3	14			
費用質減	学省エネルギー活動によるコスト削減額	38	22	352	413			
	3 廃棄物削減活動等によるコスト節約額	13	109	1,016	1,138	省資源活動含む		
	小 計 (実質的効果)	54	151	1,408	1,616			
5環境	保全活動貢献分(注75)	268	1,847	2.369	4,484	事業所の付加価値に対する環境保全活動貢献分(注14)		
多研乡	開発による環境配慮新製品資献分(注15)	1,825	461	330	2,616	環境配達製品売上高×環境対応研究費割合		
	小 計 (推定的効果)(珠15)	2,093	2.308	2,699	7,100	\$\$\diversity \diversity \dintit{\diversity} \diversity \diversity \diversity \diversity \diversity \diversity		
	食 計	2,147	2,459	4,107	8,716	2.5		

Figure 4.2: Environmental accounting of each company

Since the year 2003, we have applied eco-efficiency and calculated produced sales amounts per CO₂ emission, waste generation and environmental pollutants emission.

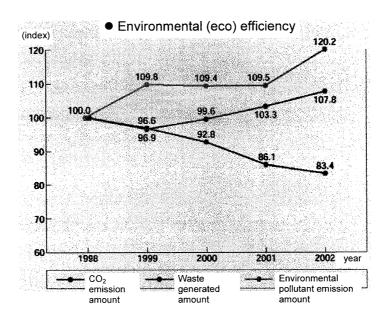


Figure 4.3: Environmental (eco) efficiency index

In addition, we have been doing an environmental performance management from various viewpoints such as every kind of environmental impacts, company-wide, business-wide, and secular change.

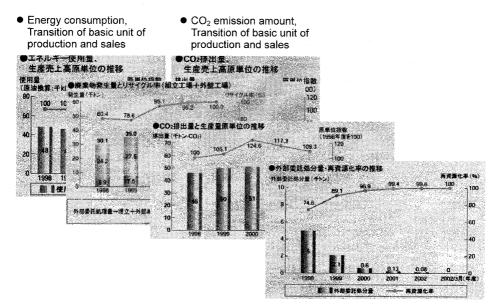


Figure 4.4: Environmental performance management

In an effort to calculate eco-efficiency, it has become too complicated by varied management indices. Our need to integrate management indices to compare three areas of businesses for a simpler interpretation has triggered us to participate in this benchmarking project of JEPIX.

4. Scope

▼ System boundary

The following Figure 4.5 shows the system boundary: environmental impacts in the production process of raw materials, production and use of energy, main environmental impacts, and wastes are taken into consideration.

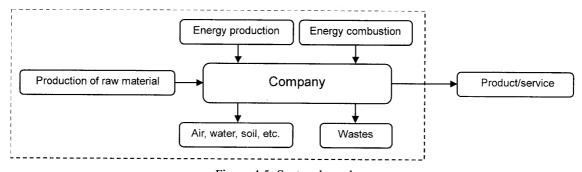


Figure 4.5: System boundary

5. Condition

▼ Input data

Annual data (from the year 2000 to the year 2002) of each area of business, which are bordered in Figure 4.6.

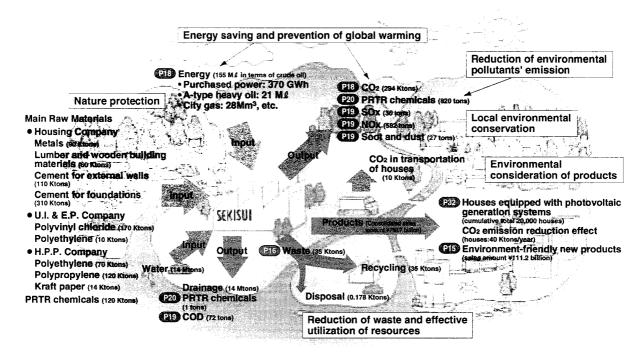


Figure 4.6: Input data (environmental report 2003, p.4)

6. Results

▼ Eco-efficiency analysis

Figure 4.7 shows a change of eco-efficiency values which cover all three areas of business. Total environmental impact points have decreased in the course of this time, while eco-efficiency values have been on the gradual decrease. Figure 4.8 shows a transition of eco-efficiency values in each area of business. The three areas of business signal a different trend: in 2002, the value of the housing business increases, that of urban infrastructure & environmental products business levels out, and that of high performance plastic business decreases.

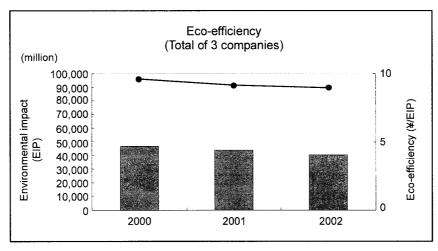


Figure 4.7: Transition of eco-efficiency of company (group) total

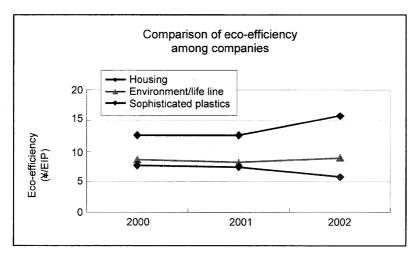


Figure 4.8: Transition of eco-efficiency by company

▼ Results of analysis and examination (Housing business)

Figure 4.9 simplifies raw materials used for housing constructions.

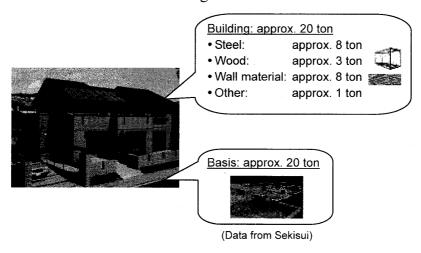


Figure 4.9: Raw material used for construction of house

<Transition of eco-efficiency values>

Figure 4.10 shows a transition of environmental impact points and eco-efficiency values of the housing business. Environmental impacts have largely decreased, and eco-efficiency values have improved. This is because environmental impacts have decreased by 40% from 2000 to 2002. Even though both sales amount and unit sales have decreased, the reduction of environmental impacts has been big enough to improve eco-efficiency values.

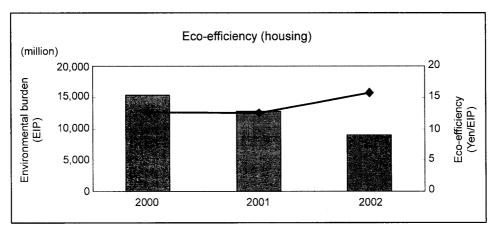


Figure 4.10: Transition of eco-effiency, housing business company

<Balance of each measurement point>

Balance of each measurement point in the housing business is shown in Figure 4.11. Wastes have been reduced in a large amount. In an effort of zero emission, the landfill has reached zero in 2002. Figure 4.12 also clarifies that the share of cements is large. As a reference, Figure 4.13 details efforts of zero emission.

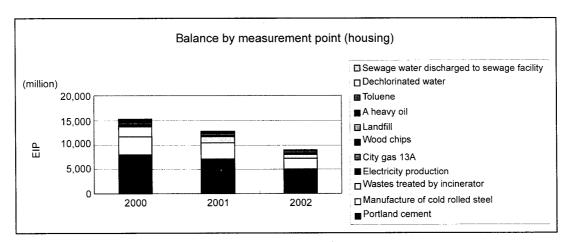


Figure 4.11: Balance by measurement point, housing business company

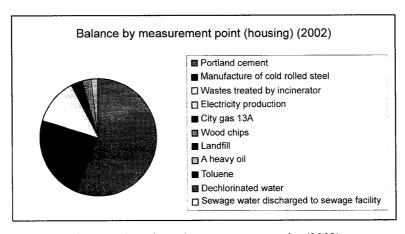
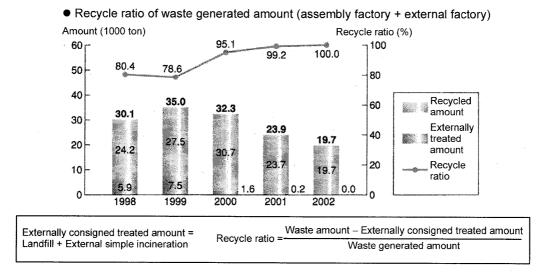


Figure 4.12: Balance by measurement point (2002)



Waste generation amount of assembly factory (per building)

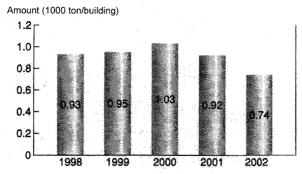


Figure 4.13: Zero emission activity of factory, housing business company

▼ Results of analysis and examination (Urban infrastructure & environmental products business)

<Transition of eco-efficiency values>

Figure 4.14 shows a transition of environmental impact points and eco-efficiency values of the urban infrastructure & environmental products business. Both values stay almost unchanged.

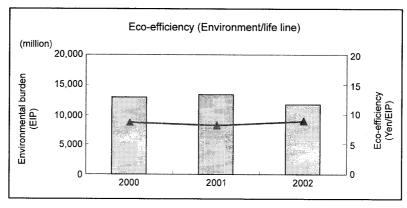


Figure 4.14: Transition of eco-efficiency of urban infrastructure and environmental products business company

<Balance of each measurement point>

The balance of each measurement point is shown in Figure 4.15. Environmental impacts stay unchanged, while the landfill has seen a large decrease in 2002. Figure 4.16 shows a large share of polyvinyl chloride. Figures 4.17 and 4.18 are excerpted from the environmental report and the results are compatible with the evaluation results of JEPIX.

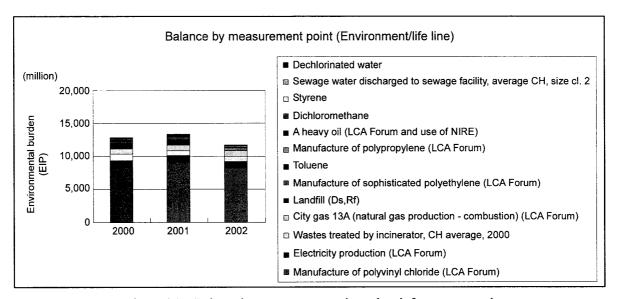


Figure 4.15: Balance by measurement point, urban infrastructure and environmental products business company

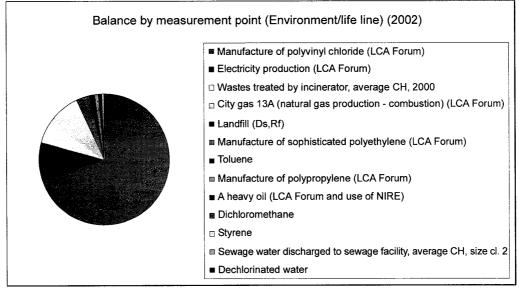


Figure 4.16: Balance by measurement point (2002)

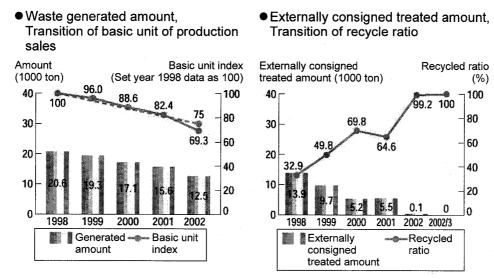


Figure 4.17: Waste reduction activity of urban infrastructure and environmental products business company

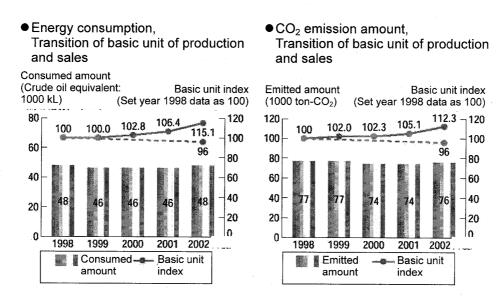


Figure 4.18: Waste reduction activity of urban infrastructure and environmental products business company

▼ Results of analysis and examination (High performance plastic business)

<Transition of eco-efficiency values>

Figure 4.19 shows a transition of environmental impact points and eco-efficiency values of the high performance plastic business. Eco-efficiency values have been on the gradual decrease, while environmental impacts rose in 2002.

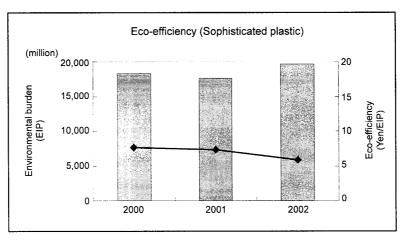


Figure 4.19: Transition of eco-efficiency of high performance plastic business company

<Balance of each measurement point>

The balances of each measurement point are shown in Figures 4.20 and 4.21. In comparison to two other areas of businesses where impacts of raw materials are remarkable, city gas, wastes and impacts of CFC are outstanding in this category of business. JEPIX describes a main cause of an increase in 2002 as city gas, and it should be under examination.

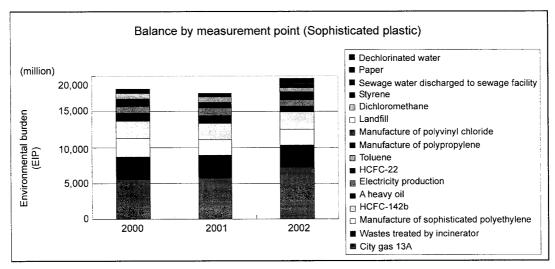


Figure 4.20: Balance by measurement point of high performance plastic business company

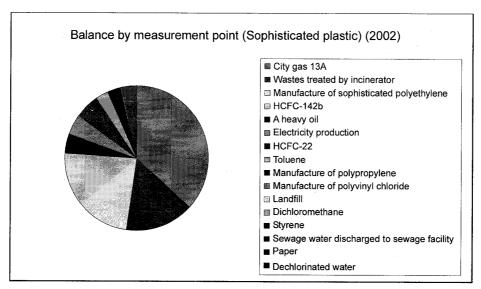


Figure 4.21: Balance by measurement point (2002)

7. Summary

- The results of this analysis emphasize characteristics of three areas of business and efforts to decrease environmental impacts.
- This analysis enables a comparison of environmental impacts of different areas of business.
- Portfolios of EIP from JEPIX as well as management indices (sales amount etc.) would be applicable as an index of environmental management.

8. Challenges and the future of JEPIX

• Examination of inventory data of energy is necessary.

Figure 4.22 compares environmental impacts of grade A crude oil and city gas in the general recognition that city gas is environmental friendlier than grade A crude oil (less impacts to global warming). This figure presents a different result from expected, and data of 2003 will guarantee this result.

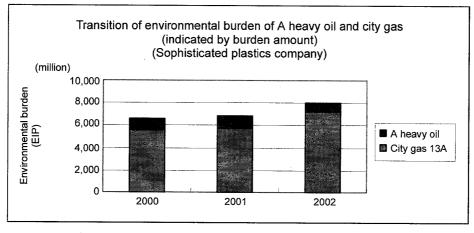


Figure 4.22: Environmental burden of A heavy oil and city gas

• Evaluation of products in their lifecycle

This eco-balance analysis targets environmental impacts in the production process of raw materials and energy, however our products are designed to decrease environmental impacts in their operation period. JEPIX would be useful to apply for planning environmental friendly products. Figure 4.23 exemplifies housing of high energy saving.

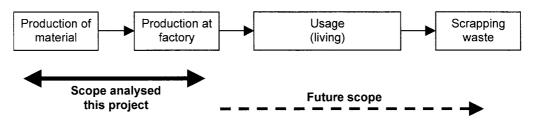


Figure 4.23: Future development of JEPIX

Application of JEPIX as an risk analysis

Environmental protection activities have so far focused on business activities, while environment-conscious products are designed to reduce impacts on health in its use and to facilitate re-use and disposal. JEPIX would make it easier to calculate environmental impacts including raw materials and to respond appropriately to risks in the whole lifecycle of products.